

The PROTIG 231 DC FV is a very compact and portable pulse TIG DC welding power source. PFC technology ensures that it can operate from 195 V to 265 V, and still produces a very stable arc, even if a 100m extension lead is being used. When welding with an electrode, the MMA Pulse mode is particularly useful for ascending vertical welds.

## 2 WELDING PROCESSES

TIG DC	<b>DC Standard:</b> smooth current welding on most ferrous materials.
	<b>DC Pulse, up to 2 kHz:</b> controls the temperature of the weld pool, which limits distortion and means that workpieces as thin as 0.3 mm can be assembled.
MMA	<b>Standard MMA:</b> rutile and basic electrodes (up to Ø 5 mm).
	<b>MMA Pulse, up to 500 Hz:</b> facilitates welding in a vertical upright position (pipes/pipelines, etc.)

## OPTIMISED TIG SETTINGS

- **2 tacking modes :**
  - **Spot :** adjustable tacking time from 0.1 to 60 seconds on workpieces prior to welding.
  - **Pulse :** adjustable from 0.01 to 60 seconds for thin plates prior to welding.
- **2 types of ignition:** contactless HF or contact LIFT for electrosensitive environments.
- **3 trigger controls:** 2T, 4T and 4T LOG.

## MAXIMUM PERFORMANCE




- **Advanced secondary control** for maximum arc stability and consistent current in all positions.
- **Stores up to 50 programs** per process for recurring tasks.
- Advanced menu for enhanced welding control.
- Current and voltage display during and after welding (DMOS/QMOS)
- **Automatic torch detection:** compatible with lamella, double button, potentiometer and Up & Down torches.
- Remote controls (foot pedal or manual options) can be connected without using tools.
- VRD can be activated via an internal switch to reduce open-circuit output voltage to < 35 V.
- Intelligent fan management to reduce power consumption, dust ingress and noise.

## IDEAL ON SITE

- Accommodates extension leads up to 100 m long.
- Reinforced body and anti-shock feet.
- Space-saving and portable for on-site use.
- Protected against overvoltage up to 400 V (PROTEC 400).

## ACCESSORIES (optional)

Modules for welding torch TIG26 :

		
Double button	Button + Potentiometer	Up & Down
084216	084230	084223

Set of consumables for TIG26 torch



044678



Trolley 4m³ XL  
080034

Remote control:



RC-HA1 - 8 m  
045675








RC-FA1 - 4 m  
045682



Supplied with	TIG26B - 4 m	2 m - 25 mm²	2 m - 25 mm²
079311	✓	✓	✓
079304	without accessories		



Intuitive interface with illuminated display, easy to read from up to 10 metres away.

			I <sub>2</sub> TIG	I <sub>2</sub> MMA	INTEGRATED TECHNOLOGY		TIG			MMA			U <sub>0</sub>	U <sub>R</sub>				IP		
	50/60 Hz	A	A	A	TIG DC PULSE	MMA PULSE	EN 60974-1 (40°C)			EN 60974-1 (40°C)			V	V	mm <sup>2</sup>	cm	kg			
							IA (60%)	X% (I2 max)	100%	IA (60%)	X% (I2 max)	100%								
	110 V - 1~	16	10 → 160	10 → 120	0.1 → 2 kHz	0.4 → 500 Hz	110 A	20 %	95 A	75 A	15 %	60 A	65	30 (VRD)	35/50	41.5 x 20 x 32.5 cm	10	IP 21	2 m	8.5 kVA
	230 V - 1~		10 → 230	10 → 200			160 A	23 %	140 A	135 A	25 %	120 A	80							